Heating and Drying Ovens
HeatEvent
You can count on it!

Whether lightweight CFK components or optical lenses - you want to manufacture reliable high-quality products on the shop floor. We provide you support to do so.

Heat for your products.
Reproducible results plus the product quality connected to it, minimum space requirements, short processing times and a high level of productivity are the requirements in all industrial production areas. Your components and materials can be reliably, quickly and energy-efficiently heat-treated at temperatures of up to 400°C with the Heating and Drying Ovens HeatEvent from vötsch technik. In this way, you can manufacture excellent products 24/7.

Competence for each process.
No matter how you want to use it - we have the right oven. Thanks to the high flexibility in standard and special zones, we are able to meet your exact requirements so you can receive customised solutions in virtually all areas. Whether electric, gas or oil, heat transfer media, infra-red radiation or microwaves - from the different types of heating we offer the best solution for your particular process.

Absolutely low maintenance.
Our ovens are very easy to operate and easy to service. The intelligent and coordinated control elements alongside the intuitive user interface ensure easy operation. Easily accessible components guarantee short service times. A fault diagnosis and inspection system, installed as standard, additionally optimises maintenance and repair times.

Perfectly manufactured.
Currently, more than 20,000 of our heating and drying ovens are in use. This success is primarily attributed to quality and quality is our greatest principle. In order to ensure reliable and trouble-free operation, we draw on modern production methods and only use high-quality material and components. In this way, the quality remains consistently at a high level without any ifs and buts.

Completely thought through.
For over 100 years, we have considered your needs and we know what is important for you in your processes: reliable and reproducible production results in the shortest time. Therefore, we design our ovens to meet these needs. Thanks to the high performance, even temperature control in the working chamber, your products are subjected to the same conditions whatever their shape and properties. High heat output, good air exchange and short recovery times after the door has been opened ensure short processing times.

Your benefits:
• Smallest footprint with the largest effective space
• Low energy consumption thanks to IE3 motors, optimised heat output, insulation and reliable door sealing designs
• World’s largest range of options and accessories in addition to comprehensive basic equipment

Often copied, never matched.

Heating and Drying Ovens HeatEvent.
More equipment, right from the start.

Basic equipment setting standards.

Exterior

- **Easy access**
  You have full access to the effective space when the door is opened at an angle of just 90°. Combined with a front access switch box, it has the smallest space requirement in its class. Therefore, you have more free space without reducing the furnace capacity.

- **A device that grows with your requirements**
  The innovative housing construction and the flexible configurability of the control system allows the easy subsequent addition of further components during the production phase or after delivery. If your processes change, we simply adjust your device.

Regulation & Control

- **Intelligence included**
  The control system SIMPAC®, which is included as standard, allows the creation of complex temperature programmes and the automation of your processes - also in accordance with AMS 2750E or CQI-9.

- **Become independent**
  The innovative user interface WebSeason® allows you to also monitor your processes using a smartphone or tablet when you are out and about. Thanks to the individual allocation of user rights, several users can access the device at the same time.

Safety

- **Don’t miss out on anything**
  In addition to the target temperature setting, the individually adjustable test material protection system ensures process safety. Digital and analogue inputs and outputs allow for comprehensive sensor technology and the control of numerous actuators - all without a complex bus system. Thanks to a potential-free contact, even the smallest interference is discovered and communicated to the higher-level monitoring system.

You can find further details on equipment in our technical descriptions. Contact us.
Tailor-made production.

Optional equipment for individual solutions.

You can find further details on equipment in our technical descriptions. Contact us.

Interior

• Some like it really hot
  If required, the standard temperature range can be increased from +220 °C up to +400 °C.

• When speed is the key
  The drying process can be additionally accelerated by an increased air exchange rate. Faster cooling can also be achieved in this way.

• Bespoke feeding
  Even temperature control without adhesion is achieved for bulk material by using a rotary drum. Whether push loading drawers, grates, insertions or loading trolleys – we have a suitable solution for every application.

Regulation & Control

• Set standards in communication
  The software SIMPATI® allows for easy operation, documentation and archiving of your batch records.

• 100% traceability
  The optional module SIMPATI® barcode scan is an ideal addition for batch registration and stock management. The process data is simply scanned and in this way it allows batch numbers and product IDs to be entered almost without any errors and process workflows to be automatically allocated to the individual products.

You can find further details on equipment in our technical descriptions. Contact us.

Developed exclusively for you:
The unique software package for the perfect batch record.
Play it safe.

Dryers and Ovens Heat Event F, in which flammable substances are released.

In the case of processes such as drying surface coatings, sizing varnish and impregnating resins the released substances (e.g. solvents) could mix with air to form an explosive mixture. If an ignition source is also present, there may be an explosion. Vötschtechnik Dryers and Ovens Heat Event F meet the advanced safety requirements of EN 1539 and allow the drying and heat treatment processes to be safely controlled by limiting the amount of solvents.

Exterior

- Optimal ventilation
  So that no explosive solvent-air mixtures are formed in the effective space, a defined amount of hot air is constantly conducted away by an exhaust air fan and is replaced with fresh air.

- Everything sealed
  In order to prevent flammable materials from penetrating and mixing in the heat insulation, all points where the construction elements meet in the interior space are welded to create a seal.

- Turn down and relax
  The outward airflow can be reduced by 25 % after the end of the main evaporation phase. This allows for enormous energy and CO₂ savings - and, as a result, cash savings!

Safety

- Total monitoring
  Observing the EN 1539 standard is no joke for us. We do not leave anything to chance and monitor absolutely everything - from the circulation and exhaust airflows to the maximum temperature and the minimum drying temperature profile. The safety-related parts of the control system meet the performance level d to optimally minimise risks.

You can find further details on equipment in our technical descriptions. Contact us.

Ask the experts:
The permitted amount of flammable material is heavily dependent on the intended purpose. Contact us and we will design an ideal safety concept for you.
Becoming more efficient. You’ll save time and money with our solutions.

The performance data at a glance:

<table>
<thead>
<tr>
<th>Heating and Drying Ovens HeatEvent</th>
<th>HeatEvent 60/60</th>
<th>HeatEvent 60/90</th>
<th>HeatEvent 75/75</th>
<th>HeatEvent 100/100</th>
<th>HeatEvent 125/125</th>
<th>HeatEvent 150/150</th>
<th>HeatEvent 200/200</th>
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<tbody>
<tr>
<td>Inner chamber volume m³</td>
<td>0.216</td>
<td>0.324</td>
<td>0.7</td>
<td>1.5</td>
<td>3.125</td>
<td>4.5</td>
<td>8</td>
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<tr>
<td>Inner chamber dimensions, W×HxD mm</td>
<td>600×600</td>
<td>600×600</td>
<td>750×1250</td>
<td>1500×1000</td>
<td>2000×1250</td>
<td>1500×1000</td>
<td>2000×1200</td>
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<tr>
<td>Exterior dimensions, W×HxD mm</td>
<td>1000×1595/945</td>
<td>1000×1595/945</td>
<td>1710×2150/1150</td>
<td>2600×1440</td>
<td>2900×1940</td>
<td>2900×1940</td>
<td>2900×2440</td>
</tr>
<tr>
<td>Footprint, WxD mm</td>
<td>1000×850</td>
<td>1000×850</td>
<td>1710×1190</td>
<td>1680×1440</td>
<td>2210×1690</td>
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<tr>
<td>Temperature distribution, spatial at 220 °C (recirculating air mode) K</td>
<td>±2</td>
<td>±2.5</td>
<td>±2</td>
<td>±2</td>
<td>±3</td>
<td>±3</td>
<td>±4</td>
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<tr>
<td>Temperature distribution, spatial at 300 °C (recirculating air mode) K</td>
<td>±2.5</td>
<td>±3.5</td>
<td>±4</td>
<td>±2.5</td>
<td>±2</td>
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<tr>
<td>Heating up time to 220 °C min</td>
<td>18</td>
<td>18</td>
<td>18</td>
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<tr>
<td>Recovery time to 220 °C after 30 sec min</td>
<td>2.5</td>
<td>2.5</td>
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<td>2.5</td>
<td>3</td>
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<tr>
<td>Recirculating air volume flow m³/h</td>
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<td>2400</td>
<td>3400</td>
<td>5400</td>
<td>6000</td>
<td>9000</td>
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<tr>
<td>Exhaust air volume flow m³/h</td>
<td>30</td>
<td>30</td>
<td>60</td>
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<td>Shelves max.</td>
<td>8</td>
<td>10</td>
<td>12</td>
<td>15</td>
<td>20</td>
<td>na</td>
<td>na</td>
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<td>Empty weight kg</td>
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<td>590</td>
<td>820</td>
<td>1150</td>
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<td>Rated frequency Hz</td>
<td>50</td>
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<td>Protection class</td>
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<td>Additional features for Dryers and Ovens HeatEvent F</td>
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<tr>
<td>Solvent quantity at 220 °C g</td>
<td>12</td>
<td>16.2</td>
<td>32.3</td>
<td>53.2</td>
<td>82.6</td>
<td>97.3</td>
<td>131.6</td>
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<tr>
<td>Solvent quantity at 300 °C g</td>
<td>8.4</td>
<td>11.4</td>
<td>23</td>
<td>38.4</td>
<td>60.7</td>
<td>72.8</td>
<td>101</td>
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<tr>
<td>Exhaust air volume flow in solvent production m³/h</td>
<td>102</td>
<td>138</td>
<td>240</td>
<td>360</td>
<td>480</td>
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<tr>
<td>Vapour chamber volume m³</td>
<td>0.369</td>
<td>0.502</td>
<td>1.285</td>
<td>2.647</td>
<td>4.615</td>
<td>6.431</td>
<td>10.937</td>
</tr>
</tbody>
</table>

We reserve the right to make any technical changes without prior notice.
Passionately innovative.

We work in partnership to support companies in research, development, production and quality assurance. With 22 companies in 15 countries at 40 locations.

weiss technik
Test it. Heat it. Cool it.

Environmental Simulation
The first choice for engineers and researchers for innovative, safe environmental simulation facilities. In fast motion, our test systems can simulate all the influences in the world as well as for instance in space. In temperature, climate, corrosion, dust or combined stress tests. With a very high degree of reproducibility and precision.

Heat Technology
Experienced engineers and designers develop, plan and produce high-quality, reliable heat technology systems for a broad range of applications from heating and drying cabinets to microwave systems and industrial furnaces.

Climate Technology, Air Dehumidification, Clean Rooms
As the leading provider of clean rooms, climate technology and air dehumidification, we consistently ensure optimal climatic conditions for people and machines. For industrial production processes, in hospitals, mobile operation tents or in the field of information and telecommunications technology. From project planning to implementation.

Clean Air and Containment Systems
With decades of experience and know-how, we guarantee the most sophisticated clean air and containment solutions. Our comprehensive and innovative range of products includes barrier systems, laminar flow systems, safety workbenches, isolators and airlocks.

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